

CIECO Reporter provides you with the ability to view historical data produced by the AutomatorII and CIECOnet monitoring software. The data can be sorted to view the exact data you're interested in, then export it to Excel for custom reports.

DownCodes tab:
 A DownCode is saved when:
 Production resumes after a down period

DownCode data includes:
 Date and time stamp
 Mach name
 Total count at time of the fault
 Fault code (reason)
 Job#, Tool#, Tool name
 Batch count

Down code reasons are selected by the operator when the press goes down.

Shift	Month	Day	Year	TStamp	DOW	MachName	ConType	TotalCount	FitCode	Job	Tool	FitTime	TmelnShift	ToolName	PartsBatch
1	11	17	2016	13:33	Thu	Bliss #9	1	163	0	36915	51MT	5	06:38	LT7-	825833520
1	11	17	2016	14:47	Thu	Bliss #9	1	84	0	1	LT7-1J80	3	07:50	P# A351MT	1434
1	11	17	2016	14:51	Thu	Bliss #9	1	174	0	1	LT7-1J80	1	07:52	P# A351MT	1434
2	11	17	2016	16:24	Thu	Bliss #9	1	23	2	1	LT7-1J80	11	01:35	P# A351MT	1434

Shifts tab:
 Shift data is saved at the end of each shift

Shift data includes:
 Date and time stamp
 Mach name
 Total count
 Up time, Down time
 Shift

Shift	Month	Day	Year	HRTime	DOW	MachName
1	11	17	2016	07:00	Thu	Bliss #9
2	11	17	2016	15:00	Thu	Bliss #9
3	11	17	2016	23:00	Thu	Bliss #9

JOBS tab:
 A Job is saved when:
 The parts batch is reached.
 Or
 When the Job number is changed
 OR
 When a new shift starts

JOB data includes:
 Date and time stamp
 Mach name
 Job Numbr
 Tool# with Tool name
 Job Up time and Down time
 Shift
 Batch count
 Job Total Count

Month	Day	Year	JbTime	DOW	MachName	ConType	JobTotalCnt	Job
11	17	2016	14:46	Thu	Bliss #9	1	1176	1
11	17	2016	16:23	Thu	Bliss #9	1	168	1



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